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APPLICATION FOR UNITED STATES LETTERS PATENT

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Title: **RIDGE CAP CLOSURE SYSTEM**

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RIDGE CAP CLOSURE SYSTEM

BACKGROUND OF THE INVENTION

Field of Invention

This invention finds use in the field of ridge or roof caps for freestanding structures. More particularly, this invention relates to a ridge or roof cap for structures having corrugated metal roofs and vented or non-vented foam closures.

Background

Many types of freestanding structures, particularly commercial buildings, are constructed with roofs formed from corrugated metal panels or sheets. In a building having a peaked or pitched roof, as opposed to a flat roof, a roof or ridge cap is placed at the peak. Depending on the requirements of the building, the ridge cap may serve to assist ventilation in the building in combination with ridge vents in the eaves.

By its very nature, the surface of a corrugated metal panel has a series of repeating troughs and crests. When an object, such as the flat attachment portions of a ridge cap are placed on top of such troughs and crests, gaps are formed between the object and the corrugated metal panel. Such gaps are not welcome due to issues of insulation, moisture weathering, and wear from debris collecting in the gaps. It is therefore custom practice to place a strip of foam between the ridge cap attachment portions (flaps) and the corrugated roof panels. The foam is usually contoured on one side to the pattern of the corrugated roof panel and contains an adhesive backing. At the construction site, the adhesive backing on the foam is exposed and the foam is attached to the roof panels. The ridge cap is lined up with the foam closure on the corrugated roof and fastened using conventional means known in the art such as screw, nails, or bolts.

While there is no doubt that prior art foam closure systems are functional, they present several usability problems which can interfere with an otherwise smooth installation in the field. The adhesive backing can sometimes be difficult to expose and, upon exposure, can pick up dirt, dust and other debris from the job site, leading to problems with adhesion and possible premature wear of the foam or the ridge cap. It can also be difficult to line up the exposed adhesive portions of the foam with the roof panels, leading to possible waste of materials and manpower to correct misaligned pieces of foam. Finally requiring corrugated metal panels, foam closures needing to correspond to the shape of the corrugations, and ridge caps, all possibly from separate manufacturers, complicates the ordering and delivery process and leads to clutter on the job site

It is therefore an object of the present invention to provide a roof ridge cap and foam closure that is easy and economical to install in the field.

It is another object of the present invention to provide a roof ridge cap and foam enclosure that reduced the likelihood of collecting unwanted dust, dirt and debris.

It is yet another object of the present invention to provide a foam closure that is able to mate to a wide variety of corrugation styles of metal roof panels so as not to be profile sensitive.

These and other objects of the invention will be apparent to those skilled in the art for the following detailed description of the preferred embodiments of the invention.

Summary of Invention

The invention comprises roof closure system for use with corrugated panel roofs having a ridge cap and ventilated or non-ventilated foam closures permanently attached thereto, manufactured as a single unit. In the preferred embodiment of the invention, the foam closure is formed a highly malleable foam material such that the closure may be used with any style of corrugated metal roof panels. It is also contemplated that the foam closures attached to the

ridge caps may be formed of a shaped foam that corresponds to a particular pattern or style of a corrugated metal roof panel.

BRIEF DESCRIPTION OF THE DRAWING

Specific embodiments of the invention have been chosen for purposes of illustration and description, and are shown in the accompanying drawing, forming a part of the specification wherein:

FIG.1 is a cross-sectional view of the inventive ridge cap closure system on a metal paneled roof.

DESCRIPTION OF PREFERRED EMBODIMENTS

The ridge cap closure system according to the present invention will be described herein by reference to the accompanying drawing wherein FIG. 1 shows a cross-sectional view of the inventive ridge cap closure system on a metal paneled roof.

As described in further detail, below, the subject ridge cap closure system 10 is generally comprised of a ridge cap 20 having two or more dependant ledges 22 running the entire length of both sides of the ridge cap and foam closure strips 24 attached to each of said dependant ledges 22. The ridge cap 20 portion of closure system 10 is constructed of metal conventionally used in metal panel roof buildings, such as galvanized steel, aluminum or copper and is available pre-formed from numerous suppliers or can be bent *in situ* during the manufacturing process of the entire closure system 10. As shown in Fig. 1, the ridge cap 20 generally is formed in a triangular or peaked shape although a rounded or flattened shape may be used, as dictated by the project. Ridge caps normally sold and used in 10' sections.

In the preferred embodiment of the invention, the foam closure strips 24 are generally formed from a flexible, semi-rigid, cross-linked polyethylene foam, such as is produced by

Hibco Plastics, Inc. (Yadkinville, North Carolina) or any other foam material used in the art. Depending on the building application, the foam closures **24** can be non-ventilating or ventilating, closed or open-celled. In the preferred embodiment of the invention, the foam closure **24** is formed in a convoluted, egg-crate style and is highly malleable, such that it can conform to any pattern of corrugation of the corrugated roof panels **28**. One advantage of using a malleable foam closure **24** over the prior art is that a contractor need only be concerned about ordering the closure system **10** having the appropriate type of ridge cap **20** and not being concerned with ordering the appropriate type of contoured foam to match the style of corrugated panels being used on the building project. Further, malleable foam **24**, as used as part of the inventive system **10**, offers the added advantage of being able to use different corrugation styles of corrugated panel **28** on the same roof with a continuous strip of foam **24**. Of course, the closure system **10** of the instant invention functions, albeit less preferably, using specifically contoured foam matching the contours of the specific corrugated panel **28**, as is currently practiced in the art.

The inventive closure system **10** is formed at a factory or other manufacturing facility as a single component rather than a ridge cap **20** and foam strips **24** separately ordered and transported to a construction site and assembled by workers exposing an adhesive backing the foam **24** and adhering the foam to the roof panels. The closure system **10** may be formed as part of a unitary assembly process where the ridge cap **20** and the foam are assembled on the same line with automated means, such as a manufacturing line, or otherwise with minimal human intervention. In an alternative embodiment of the assembly process, the ridge cap **20** and the foam **24** are manufactured in separate facilities, possibly by unrelated manufacturers, brought together at another manufacturing line, an adhesive is applied to the back of the foam **24** which is then precisely mated to the ridge cap **20**. In either manufacturing embodiment, the complete closure system **10** is then ready to be transported to a construction site and used, without concern of lining up the foam **24** with the roof panels **28** and subsequently lining up the cap **20** with the roof panels **28** and the foam **24**.

Referring again to Fig. 1, a building roof is formed of a series of beams or struts **26**, two of which are shown in the cut-away view. A series of corrugated panels **28**, typically metal, are affixed to and between the struts **26**. The closure system **10** is placed upon the metal panels **28** such that the peak of the ridge cap **20** is aligned with the peak of the roof. The closure system is then attached to the metal panels **28** and the struts **26** by way of fastening means **30** such as screws, bolts, nails, and rivets. Upon attachment, the malleable foam **24** conforms to and fills the various troughs and crests of the corrugated panels **28**, forming a tight seal between the ridge cap **20** and the roof panels **28**.

In addition to the use with ridge caps **20**, the instant invention is adaptable to base plates and eave struts. It should also be noted that the foam may be placed underneath the ridge cap **20** or on top of the base plates or eave struts, depending on the needs of the contractor.

In addition to the structures, sequences, and uses immediately described above, it will be apparent to those skilled in the art that other modifications and variations can be made the method of the instant invention without diverging from the scope, spirit, or teaching of the invention. Therefore, it is the intention of the inventors that the description of instant invention should be considered illustrative and the invention is to be limited only as specified in the claims and equivalents thereto.